

Material Specifications for inserting:

The following material specifications must be followed to insure maximum operational efficiency as well as the machinability of inserting projects on our equipment. These are the conditions on which quotes are based. If you have any questions on these specifications, or have a project that varies slightly, please feel free to call us and discuss alternatives.

Phillipsburg 6x9 inserters

Envelope size

Minimum	3.25" X 6"
Maximum	6.25" X 9.5"

Insert Size

Minimum	3" X 5.5"
Maximum	6" X 9"

Flap Size

Minimum	1"
Maximum	2.25" (subject to further specifications as on AMI_Form_201.pdf)

Thickness

Maximum	3/8"
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Clearance

Minimum	1/4" each side (1/2" total side to side clearance) 1/8" from crease of flap to top of insert
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Phillipsburg 9X12 inserters

Envelope size

Minimum	3.5" X 6.5"
Maximum	9.5" X 12.5"

Insert Size

Minimum	3.25" X 6"
Maximum	8.5" X 11"

Flap Size

Minimum	1"
Maximum	2.75" (subject to further specifications as on AMI_Form_201.pdf)

Thickness

Maximum	3/8"
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Clearance

Minimum	1/4" each side (1/2" total side to side clearance) 1/8" from crease of flap to top of insert
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Pitney Bowes Flowmaster inserters

Envelope size

Minimum	3.5" X 6.5"
Maximum	10" X 13"

Insert Size

Minimum	2" X 3"
Maximum	9.5" X 12.5"

Flap Size

Minimum	1"
Maximum	2.75" (subject to further specifications as on AMI_Form_201.pdf)

Thickness

Maximum	1/2"
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Clearance

Minimum	1/4" each side (1/2" total side to side clearance) 1/8" from crease of flap to top of insert
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Advantage Mailing, Inc.